

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0-6	6-30	30-120	120-315	315-1000	1000-2000	2000-4000	ABOVE 4000																																																																																																																							
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3																																																																																																																							
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227																																																																																																																																	
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)																																																																																																																																	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.							PROTO/PILOT/PRODUCTION																																																																																																																										
QUALITY OF WELD JOINTS REF, RD-230 MEDIUM																																																																																																																																	
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<p>NOTE:</p> <p>1. ALL TECHNICAL REQUIREMENTS SHALL BE AS PER PTS DOC No.GR/TD/1766</p> <p>2. COLOR: BLACK</p>																																																																																																																																	
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